

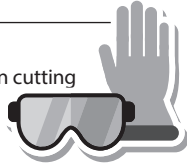
# STACKED WOOD

**NOTE\***

**Applicable Stacked Wood Collections for this installation:**  
Expressive Collection, Generation Collection, Maisie Collection, Naturelle Collection, Satine Collection, Statement 2.0 Collection, Vintage Collection, Vintage 2 Collection Patterns - Origin and Washed.

**PRECAUTIONS**

Always wear work gloves and safety glasses when cutting the product. Read the installation instructions and warranty before getting started.



## INSTALLATION INSTRUCTIONS

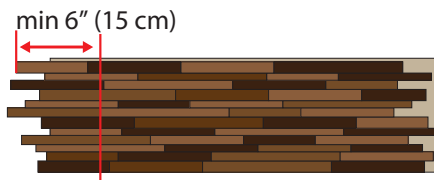
**Tools:**

- 100% polyurethane construction glue (3 tubes per 100 ft<sup>2</sup> or 10 m<sup>2</sup>)
- Construction glue applicator
- Electric miter saw
- Sawbench
- Level
- Measuring tape
- X-Acto type knife
- Pneumatic finish hammer (# 23 nails)
- Stepladder

MAKE SURE YOUR KNIVES AND SAWBLADES ARE IN PRIME CONDITION.

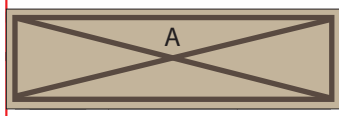
**STEP 1:** If you are using moldings, leave space accordingly around the perimeter of your installation area.

**STEP 2:** Cut a minimum of 6" (15 cm) from the male side of your first panel, save the female cut section of the panel to start the wall.



**STEP 3:**

**A:** Apply a line of 100% polyurethane glue in the form of a rectangle (1" (2.5 cm) from edges) and an X inside the rectangle.



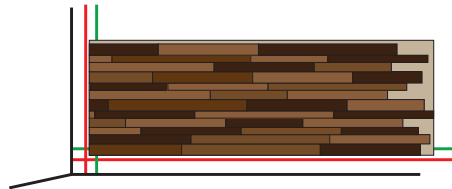
**B:** Apply glue at the edges of each piece.



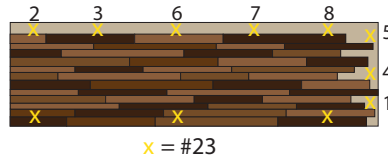
Stacked Wood guarantees the conformity of its products when they are installed according to the installation instructions and are maintained in an environment where ambient humidity ranges between 35% and 55%. Failure to comply with installation instructions shall void the application of the Warranty.

LEAVE THE BOX FLAT ON THE FLOOR IN ITS ORIGINAL WRAPPING UNTIL INSTALLATION.

**STEP 4:** Position the first panel at the lower left section of the wall. Align the first panel vertically in the adjustment area if you are using moldings.

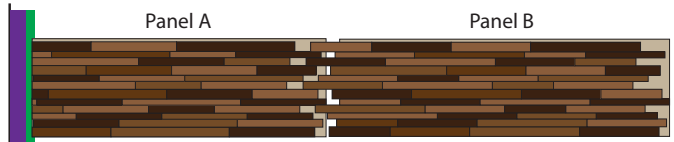


**STEP 5:** Nail the panel in place with #23 nails on the contour lips and on the two bottom rows in angles between wood pieces. NEVER NAIL DIRECTLY ON THE FACE OF THE NARROW WOOD PIECES.



**STEP 6:** Installation of subsequent panels

- Repeat the gluing procedure
- Insert panel B into panel A
- Repeat the nailing procedure



**STEP 7:** End a row

Before installing the last panel in a row, measure from the top row of the panel already installed where installation is to be completed. The straight section of the remaining section of panel will serve as the first panel in the next row.

**STEP 8:** Start a new row

Use the panel cut in Step 7 to begin the new row. Repeat Step 3, 4 and 5.

**STEP 9:** Last row

Cut the panels of the last row lengthwise to fit the given space. Allow enough space for the molding if necessary.

**STEP 10:** Insert the molding in the reserved space set at the beginning of the installation if needed.

**NOTE:** if wood pieces detaches from a wall panel, reposition using 100% polyurethane glue.

The wall panel needs to be glued and nailed for a successful install and to prevent future warping. Failure to comply with the installation instructions shall void the application of warranty.

Do not install over material other than drywall or plywood.

STACKED WOOD RECOMMENDS THAT YOU VIEW OUR INSTALLATION VIDEO BEFORE GETTING STARTED:

[www.stackedwoodwalls.com](http://www.stackedwoodwalls.com)