

PRECAUTIONS



This products contains stone wool.
Use goggles, gloves, mask and long sleeves for protection.

TOOLS

- 100% polyurethane construction glue (3 tubes per 100 ft² or 10 m²)
- Caulking gun
- Electric miter saw
- Table saw
- Level
- Measuring tape
- Cutter
- Pneumatic finish nailer (#23 gauge finish nail)
- Stepladder

WALL PANEL NEEDS TO BE GLUED AND NAILED FOR A SUCCESSFUL INSTALLATION AND TO PREVENT FUTURE WARPING. FAILURE TO COMPLY WITH INSTALLATION INSTRUCTIONS SHALL VOID APPLICATION OF THE WARRANTY.

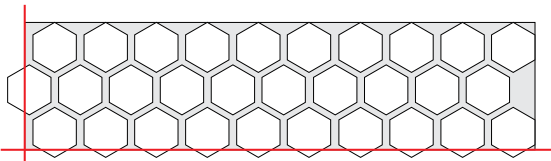
Do not install over material other than drywall or plywood.

MAKE SURE YOUR KNIVES AND SAWBLADES ARE IN TOP CONDITION.

FIRST, check that wall is level from floor to ceiling and edge-to-edge. If not, adjust accordingly.

STEP 1: If you are using moldings, mark required space around the perimeter of installation area.

STEP 2: Cut the wood protruding from the wall panel on the left and bottom.



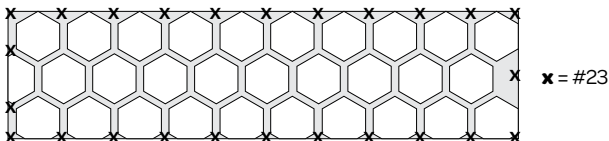
STEP 3:

On the back of the wall panel, apply a line of 100% polyurethane glue on the edges and between the rectangles on the MDF frame and X's in the 3 rectangles.



STEP 4: Position first panel at lower left of wall.

STEP 5: Nail panel in place with #23 gauge finish nails in the MDF frames on the edges



* Nailing in the membrane will damage the wall panel. Be careful to nail in the MDF frame only.

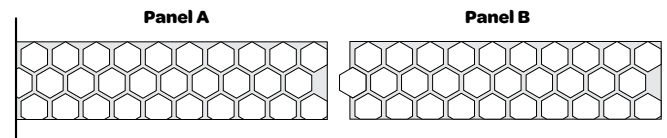
FOR CEILING INSTALLATION:

Special glues must be specified by the on-site engineer or architect with the use of #18 Gauge nails and installed by a licensed contractor or carpenter. Structural weight limitations need to be considered.

Ceiling applications are not covered by this warranty.

STEP 6: Installation of subsequent panels

- For the first row only : cut the protruding wood at the bottom of the wall panel.
- Repeat Step 3.
- Insert panel B into panel A.
- Repeat Step 5.



STEP 7: End a row / Cut any excess of wall panel flush with edge of wall.

STEP 8: Start a new row / Use remaining piece from previous row and cut to fit or repeat Step 2. Repeat Steps 3, 4 and 5.

STEP 9: Last row / Cut panels of last row lengthwise to fit available space.

STEP 10: Insert molding in previously designated area if required.

*** Handle with care when making cuts to the wall panel so as not to damage the membrane on the surface.**

NOTE: If wood pieces separate from a wall panel, reposition using 100% polyurethane glue.

Stacked Wood Walls guarantees the conformity of its products when they are installed according to installation instructions and maintained in an environment where ambient humidity ranges between 35% and 55%: before, during and after installation.

PRIOR TO INSTALLATION, PLACE CARTONS IN ORIGINAL PACKAGING FLAT ON THE FLOOR OF PLANNED ROOM.